



..... INNOVATIVE TRACK AND SWITCH TECHNOLOGY



DB supplier of the year

Certificate

Category: components

SCHWIHAG AG, Tägerwilen (Switzerland)

SCHWIHAG AG receives this award for innovative track fastening systems and switch components. The products excel in reliability, durability and quality.

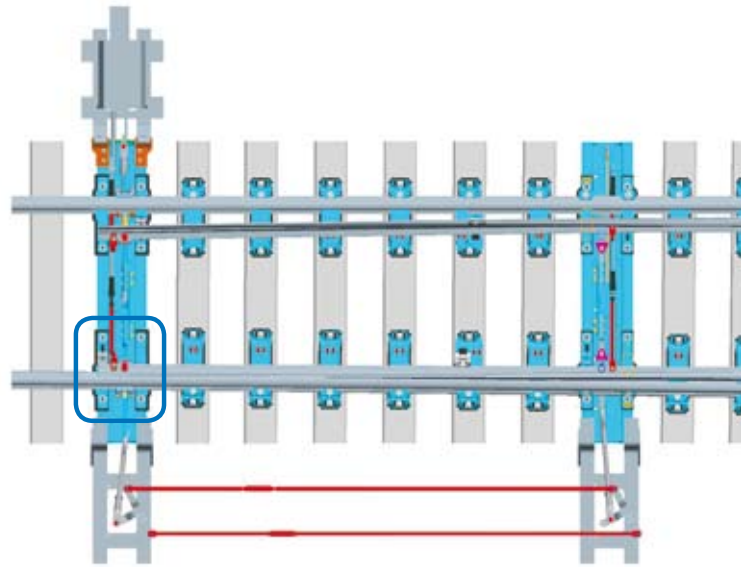
Dr. Hartmut Mehdorn
Vorsitzender des Vorstands
Deutsche Bahn AG

Dr. Lutz Bräcker
Generaldirektionsmitglied
Systembereich Bahn
Deutsche Bahn AG

Margrit Stroh
Leitend. Beschaffung
Deutsche Bahn AG

SCHWIHAG IS THE GLOBAL MARKET LEADER IN FLEXIBLE FASTENING SYSTEMS FOR STOCK RAILS, RUNNING RAILS AND COMPONENTS FOR LUBRICATION-FREE SWITCHES.

..... CONTENT



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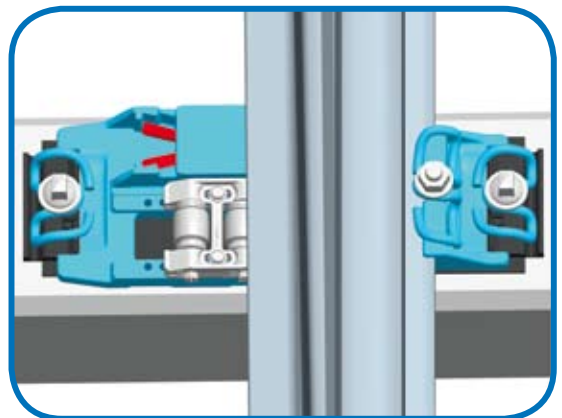
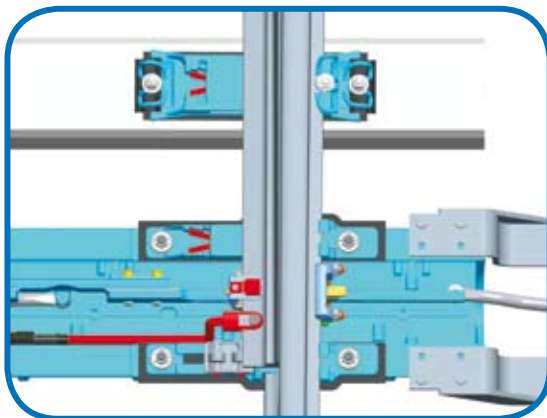
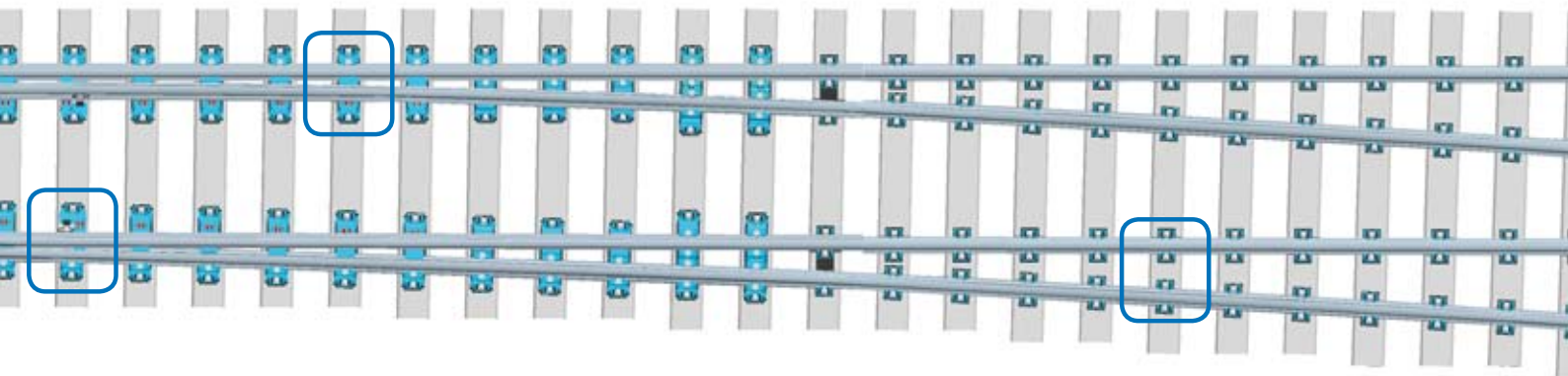
SCHWIHAG – Experts in permanent way technology since 1971

All over the world high-speed lines, heavy freight transport, tramway, underground and metro systems rely on our cutting-edge products to provide solutions to every challenge.

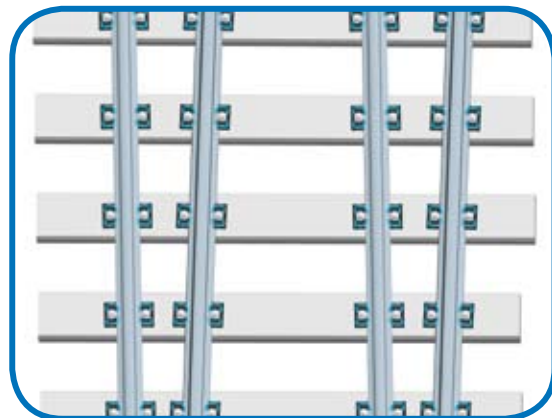
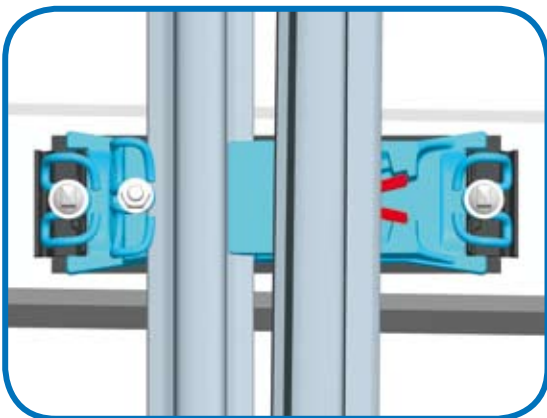
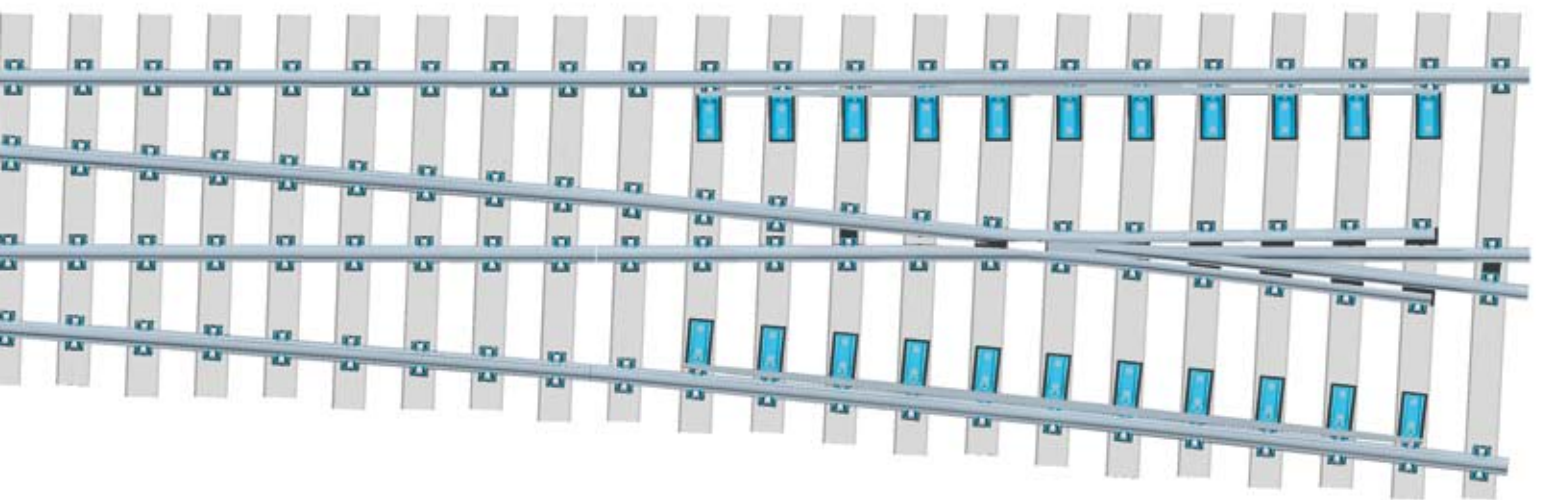
Renowned for their integrity, reliability and durability, SCHWIHAG products offer outstanding quality, allowing our customers to meet the increasingly complex demands of modern infrastructure systems in the most practical and cost effective manner. Our key components ensure a permanent reduction in maintenance costs, and at the same time can be relied on to increase the availability of the network.

All SCHWIHAG products are easy to install, easy to inspect, maintenance free and, thanks to our focus on sustainability, environmentally-friendly too.

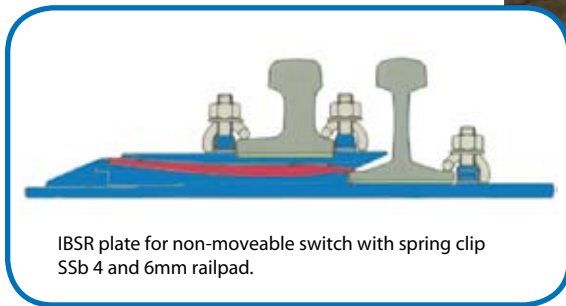
..... SCHWIHAG COMPONENTS FOR SWITCH ASSEMBLIES



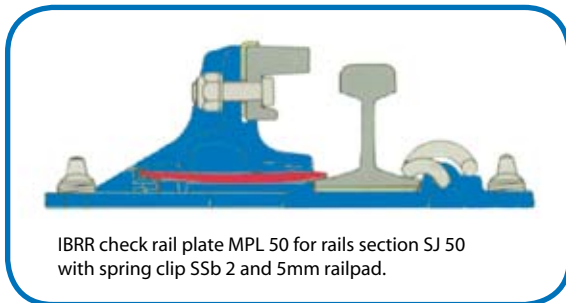
AND TRACK



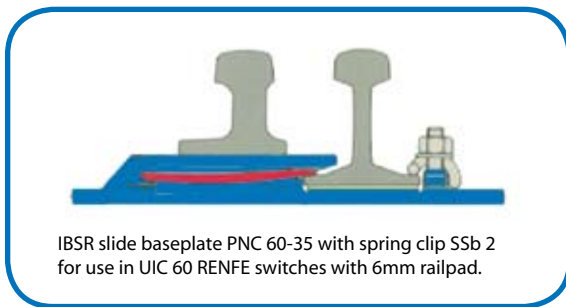
IBSR SLIDE BASEPLATES AND IBRR CHECK RAIL PLATES FOR



IBSR plate for non-moveable switch with spring clip SSb 4 and 6mm railpad.



IBRR check rail plate MPL 50 for rails section SJ 50 with spring clip SSb 2 and 5mm railpad.



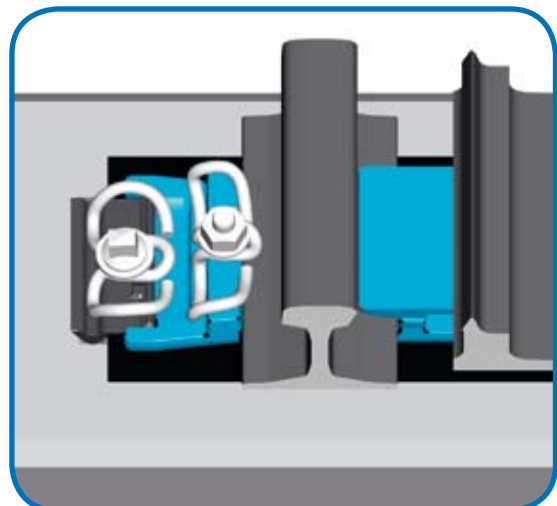
IBSR slide baseplate PNC 60-35 with spring clip SSb 2 for use in UIC 60 RENFE switches with 6mm railpad.

SCHWIHAG slide baseplates are fitted with an inner bracing system for stock rails (IBSR). Depending on the position of the IBSR slide baseplate within the switching device, SCHWIHAG'S spring clips SSb 2, SSb 3 or SSb 4 can be used. For the outside of the stock rail, the client's preferred fastening system (e.g. SKL, Pandrol, Nabla) can be applied. The same inner bracing system for running rails (IBRR) can be fitted in the crossing-check rail area.

SWITCHES AND CROSSINGS



OUR IBSR AND IBRR SYSTEMS HAVE BEEN PROVEN OVER 20 YEARS IN THE OPERATION OF HIGH SPEED, HEAVY FREIGHT TRANSPORT AND STANDARD RAILWAYS IN MORE THAN 40 COUNTRIES WORLDWIDE.



All IBSR slide baseplates and slide plates can be finished with a wax sealed, non-corrosive, lubrication-free Molybdenum coating or equipped with a lubrication-free, friction-free sliding insert made of CuSn8 F66-bronze, with or without graphite discs. These coatings or sliding inserts are in the heel of the switch in combination with the SCHWIHAG roller plate system. Here they reduce the break-off forces of the switch points and improve the durability of the sliding plates. The lubrication-free Molybdenum coatings or sliding inserts, together with the roller plate system, guarantee permanent low switch moving forces offering greater longevity.

IBSR slide baseplates and IBRR check rail plates are made of ductile cast iron, ready for installation. For smaller projects and special installations, corresponding die-cast slide plates and abutments are available for the manufacture of welded plates to fit any track or blade profile.

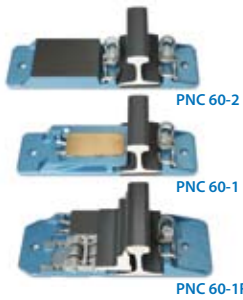
SCHWIHAG PLATES FOR DIFFERENT RAILWAY

NETWORK RAIL, UK
IBSR slide baseplate
for SCHWIHAG
modular bearer with
switch securing block
with pad lock



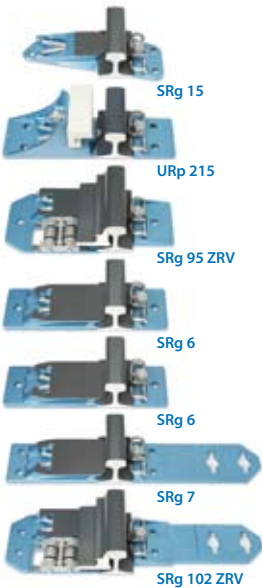
SB7 Mk4

RENFE/ADIF, Spain,
slide block plate, IBSR
slide baseplate and
IBSR roller plate
for switch UIC 60



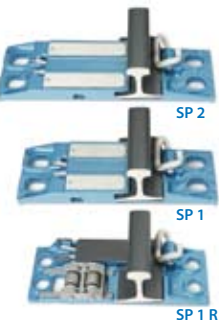
PNC 60-2
PNC 60-1
PNC 60-1R

DB, Germany,
switch S 54-KS with
DKW-IBSR narrow slide plate,
IBRR check rail plate
IBSR roller plate,
IBSR slide baseplate,
IBSR slide baseplate
with plate extension
IBSR roller plate
with plate extension



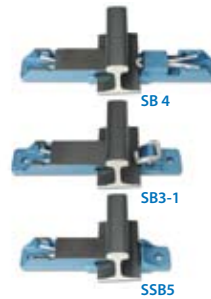
SRg 15
URp 215
SRg 95 ZRV
SRg 6
SRg 6
SRg 6
SRg 7
SRg 102 ZRV

MRTC, Lantau Airport
Railway,
Hong Kong, China
IBSR slide baseplates
and IBSR roller plate



SP 2
SP 1
SP 1 R

NETWORK RAIL, UK,
plates for SCHWIHAG
modular bearer



SB 4
SB3-1
SSB5

NETWORK RAIL, UK,
switch UIC 54 with
high switch points



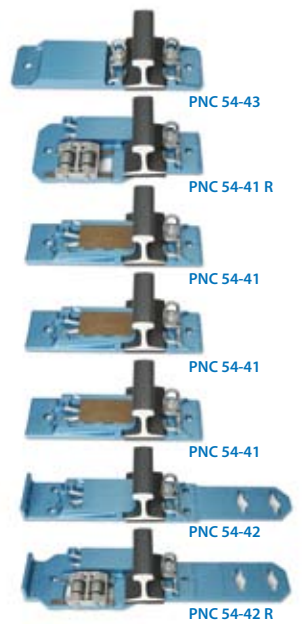
BPV 4
BPV 3
BPV 2
SPVR
BPV 1
BPV 1
BPV 1
BVP
SPVR

SNCB, Belgium, switch
UIC 60 with switch point
bracing plate, IBSR slide
baseplates and IBRR
roller plate



BCR 604
BGL...
BGL 606
BGL 603
BGL 603 R

IBSR plate range for switch
UIC 54, Madrid Metro and
RENFE/ADIF, Spain



PNC 54-43
PNC 54-41 R
PNC 54-41
PNC 54-41
PNC 54-41
PNC 54-41
PNC 54-42
PNC 54-42 R

OPERATORS (EXAMPLES)

NETWORK RAIL, UK,
IBSR slide baseplates for
SCHWIHAG modular bearer
in switch UIC 60



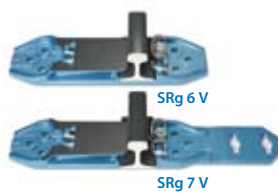
IBSR plate range for
switch UIC 60,
Banverket, Sweden



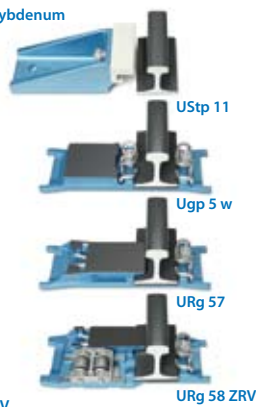
DB, Germany, switch
UIC 60-KS with IBRR
check rail plate, slide
block plate, IBSR roller
plate and IBSR slide
baseplates



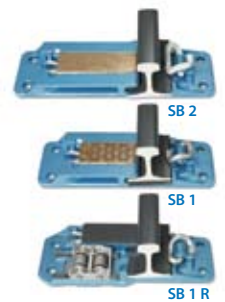
DB, Germany, switch S 54,
reinforced IBSR slide
baseplate with 6 holes for
highly stressed switches on
wooden sleepers



DB, Germany, fixing plate
for switch UIC 60-W with
check rail support block,
slide block plate, IBSR slide
baseplate and IBSR roller
plate



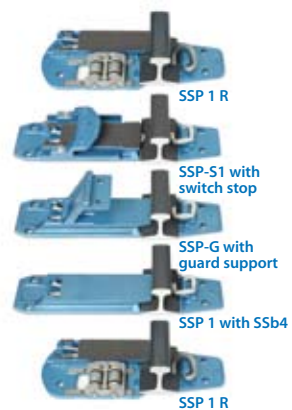
NETWORK RAIL, UK,
IBSR slide baseplates
and IBSR roller plate
for switch UIC 60 with
low switch points

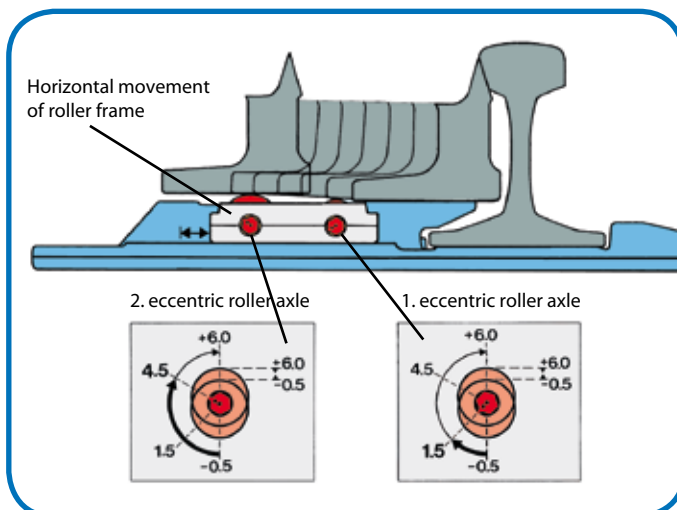


NETWORK RAIL, UK,
IBSR slide baseplates
and IBSR roller plates
for switch UIC 54 with
low switch points



TTC, Canada,
IBSR slide baseplates
and IBSR roller plates





An eccentric axle allows vertical height adjustment of the rollers

- :: Roller may be adjusted vertically from -0.5 to +6.0 mm ensuring the correct vertical clearance between switch rail and slide plate.
- :: Vertical height adjustment of each roller ensures controlled lifting of the switch rail and a low switch moving force.
- :: No special precautions are required to allow mechanical tamping of the switch assembly.
- :: All slide baseplates have a Molybdenum coated slide surface.
- :: Integrated roller slide baseplates are available for both full and shallow depth switch assemblies.
- :: Available for a wide range of rail profiles.
- :: Can also be used in switch diamonds and slips.

SCHWIHAG SWITCH BLADE ROLLING DEVICE SRD



Lubrication-free switch

:: SCHWIHAG switch blade rolling device SRD – the perfect solution

SCHWIHAG switch blade rolling device SRD

- :: individual adjustment of rollers
- :: easy to install
- :: for new switches or existing switches in need of an upgrade

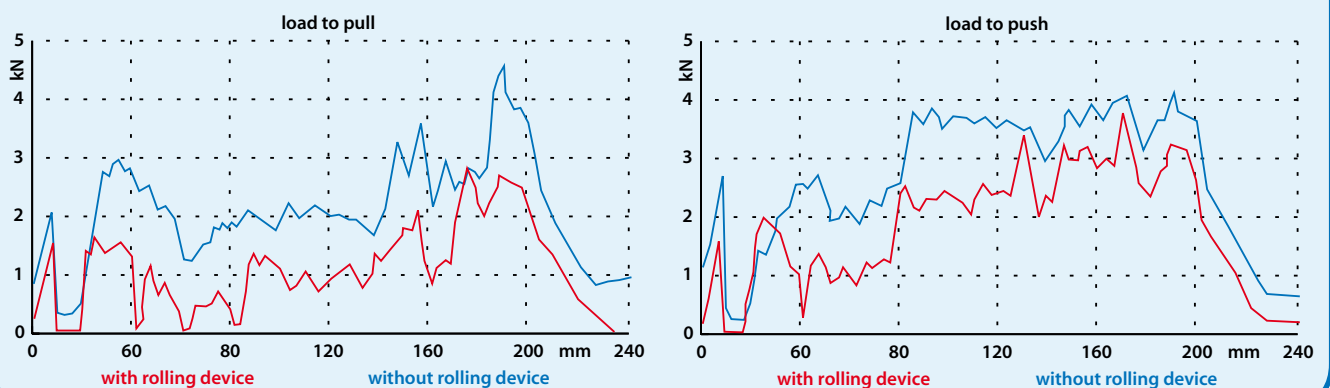
Advantages

- :: mounted directly onto sleeper
- :: integrated into slide baseplate
- :: friction-free movement of switch blades
- :: inspection-friendly and maintenance-free
- :: lubrication-free, so environmentally-friendly and cost effective



SCHWIHAG switch blade rolling device SRD integrated into IBSR slide baseplate with protective cover before ballast is applied.

Switching force measurement in Geislingen an der Steige, Germany, **switch 112** with and without SCHWIHAG switch blade rolling device SRD.



MODULAR BEARER WITH INTEGRATED SWITCH POINT

Weight and size of the modular bearer correspond to conventional concrete switch point bearer.

Stretcher bar, back drive and rodding, and the switch motor, are totally integrated within the bearer. Ballast can therefore be applied over the entire switch-operating mechanism and mechanical tamping of the whole switch is possible.

Also, the displacement resistance of the modular bearer, made of ductile cast iron, is higher than that of conventional concrete bearers. The improved stability of the whole switch point ensures a substantial reduction in malfunctions resulting in a significant increase in network availability. If required, the modular bearer can be fitted with Molybdenum coated, lubrication-free IBSR slide baseplates and roller plates.

The weatherproof modular bearer is electrically heated and all moving parts are completely insulated. The cover can be easily removed and access to all parts is unrestricted. This makes the SCHWIHAG modular bearer particularly inspection-friendly. On request, our modular bearer is also available for your own preferred locking system.

SCHWIHAG clamp lock system SKV

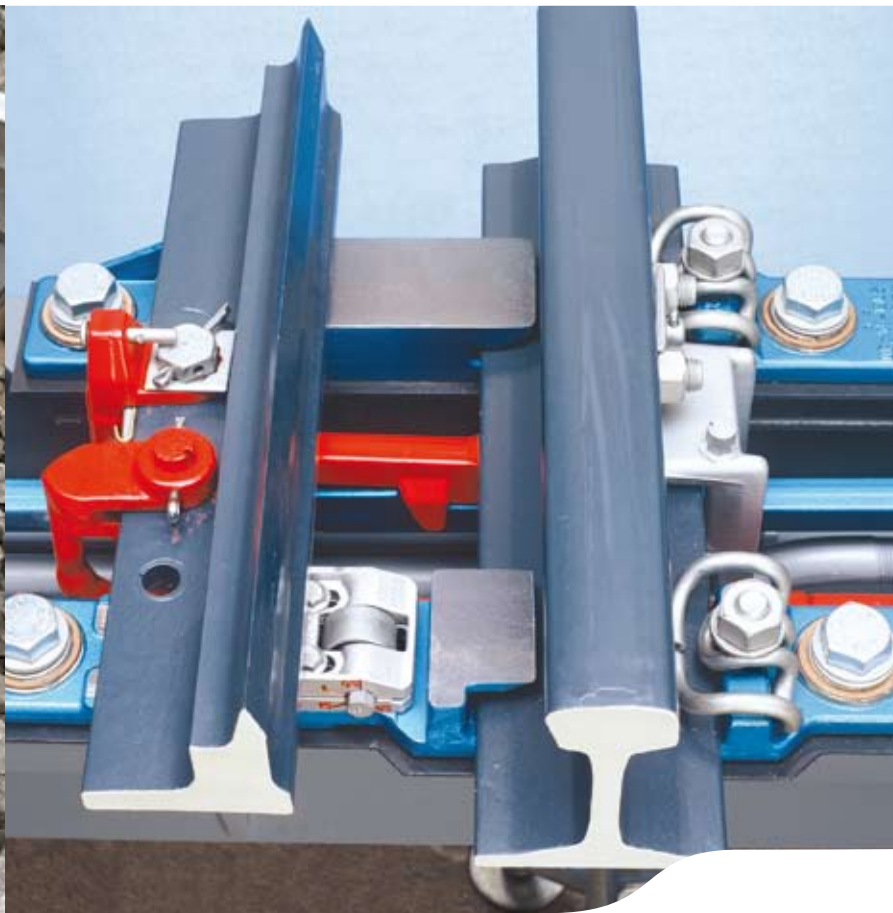
The SCHWIHAG clamp lock system, integrated into the SCHWIHAG modular bearer, can be applied to locking switch points as well as movable point frogs.

The lock allows for thermal longitudinal displacement of up to + – 30 mm. The clamp lock system SKV can also be supplied without the modular bearer.



IMPROVED STABILITY OF THE WHOLE SWITCH POINT ENSURES A SIGNIFICANT REDUCTION IN THE INCIDENCE OF MALFUNCTIONS AND INCREASED NETWORK AVAILABILITY.

OPERATING SYSTEM



Switch motor

There is a choice of an electric-mechanic or electric-hydraulic, integrated switch motor.

..... BOLTLESS CHECK RAIL PLATE BCR

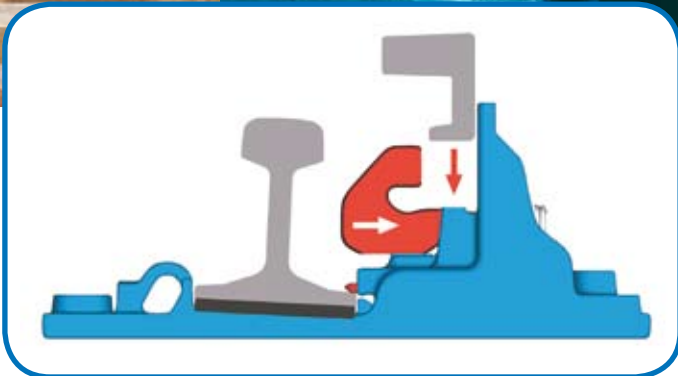


**INTRODUCING SCHWIHAG'S
BOLTLESS CHECK RAIL PLATE,
A SIMPLE AND EFFICIENT
CLAMPING DEVICE, OFFERING
SIGNIFICANT TIME-SAVING
BENEFITS IN THE INSTALLATION
OF RUNNING RAILS AND
CHECK RAILS.**

Boltless check rail plate (BCR)

- :: no drilling of exact holes in the check rail required
- :: tolerates longitudinal misalignment between check plate and check rail
- :: installation time reduced thanks to easy handling
- :: fast and safe removal of the check rail
- :: no loose parts at installation site
- :: ideal for continuous check curves and complex layouts
- :: the SCHWAG spring clip allows removal of the running line without dismantling the check rail
- :: suitable for any rail fixing system and rail profile





RAIL FIXING SYSTEMS

RAIL FASTENINGS FROM SCHWIHAG ARE BASED ON SYSTEMS WHICH HAVE BEEN TRIED AND TESTED FOR DECADES. SCHWIHAG HAS OPTIMISED THESE SYSTEMS AND MADE THEM MORE EFFICIENT AND ECONOMICAL.

SCHWIHAG offers consultancy, development, construction, production, supply and service for rail fastening systems and the following applications:

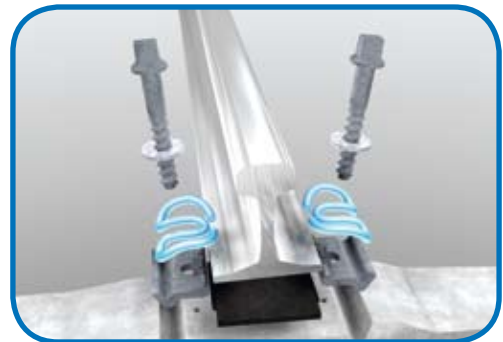
- :: standard railway lines
(20.5 t axle load – 30 t axle load)
- :: high-speed railway lines
(up to 20.5 t axle load)
- :: heavy freight transport
(over 30 t and up to 50 t axle load)
- :: underground systems
(12 t – 13 t axle load)
- :: metro systems
(16 t axle load)
- :: tramways
(6 t – 10 t axle load)
- :: industrial railway lines
(22.5 t – 50 t axle load)

for the following track systems::

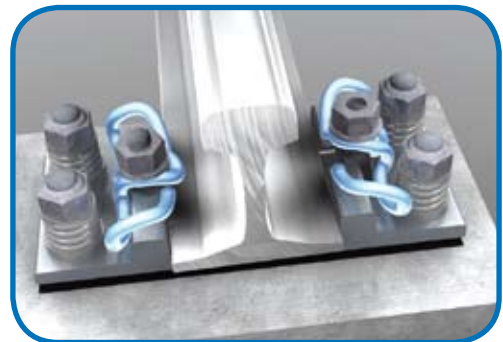
- :: ballast permanent way with concrete sleepers
- :: ballast permanent way with wooden sleepers
- :: ballast permanent way with steel sleepers
- :: paved concrete track
- :: bridge beams (steel bridges)

independent of:

- :: track profile and track gradient
- :: sleeper geometry
- :: routing (e.g. tight radius, high gradient)



Tension clamp Skl 1 on concrete bearer



Tension clamp Skl 12 on paved concrete track



Tension clamp Skl 12 on wooden sleeper



SCHWIHAG fastening systems SFS are:

- :: proven standard systems
- :: new developments customised to your specific requirements
- :: adaptations using optimised components, e.g. new spring clips for existing sleepers
- :: components made to specifications for complex installations
- :: systems with special surface protection for SFS components in critical environmental conditions
- :: systems with highly effective sound/vibration insulation
- :: systems for transition areas, e.g. tunnels and bridges with a high level of relative motion between rail and sleeper
- :: supplied unconnected



Rail clip Sk1 in pre-mounting position

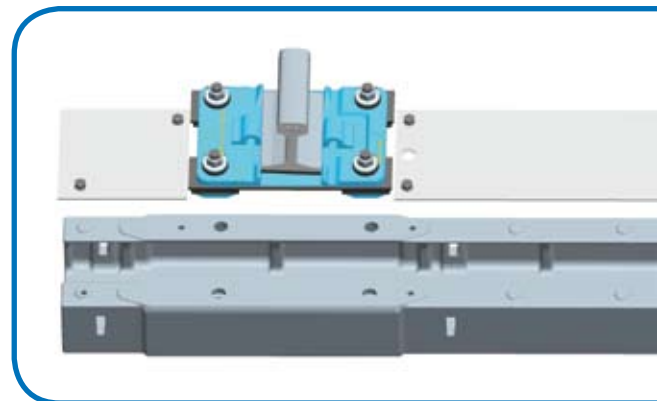


Rail clip Sk1 final fixing position



Advantages

- :: fabricated from one piece of ductile cast iron
- :: the base of the hollow sleeper has sharp edges and indentation provides high stability in ballast bed
- :: completely accessible from above and at both ends
- :: comparable in size and weight to concrete sleeper
- :: double insulation
- :: suitable for any track profile and gauge



HOLLOW STEEL SLEEPER



THE SCHWIHAG HOLLOW STEEL SLEEPER IS MADE OF DUCTILE CAST IRON AND IS COMPARABLE IN SIZE AND WEIGHT TO A CONCRETE SLEEPER. THE BASE OF THE SLEEPER HAS SHARP EDGES DESIGNED FOR STABILITY IN THE BALLAST BED.

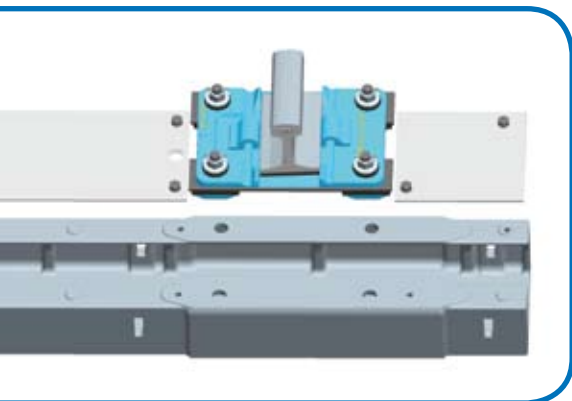
Hollow steel sleeper

The integrated cable pipes allow for safe, permanent crossing of cables in switch points and tracks, even when mechanical maintenance and adjustments are being carried out.

The cable pipes at the front are held firmly in place by vibration absorbent rubber pads. To ensure maximum safety, there is electric insulation between rail and baseplate as well as baseplate and sleeper. The fully machined top surface ensures the correct seating, alignment and level of the running rail.

The easily removable covers offer robust protection from debris and the effects of weather. Unrestricted access from above and at both ends make it exceptionally inspection-friendly. Thanks to ease of accessibility, existing cable crossings can be upgraded at any time.

The hollow steel sleeper can be easily installed in the ballast bed without complications and there is no need to disconnect existing cable crossings.



ENGINEERING

SCHWIHAG delivers reliable partnership to railway authorities and the railway industry for all aspects of track and switch technology.

Research and development

Through close collaboration and consultation with our engineering counterparts in operating companies, and ongoing research and development, we are able to identify the future needs of the rail and track industry worldwide.

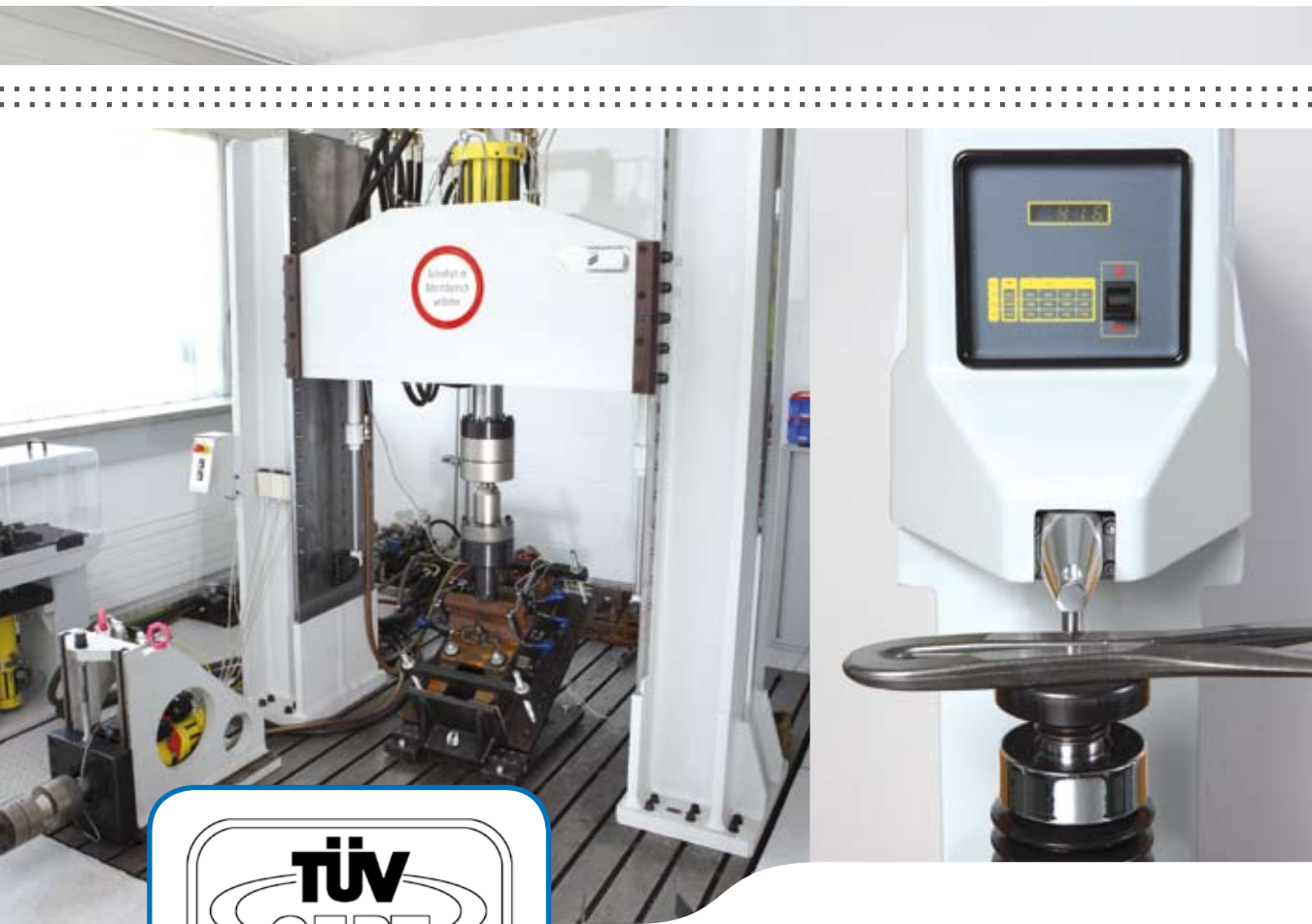
The development of new products and the adaptation or optimisation of our proven product range is supported by the 3-D CAD System Pro/ENGINEER. FE analysis is conducted on the basis of CAD data.

Prototypes are rigorously tested for their technical properties and operational capabilities in our own laboratories. During this process we carry out constant load tests in compliance with international standards, or as specified by national railway authorities.

After successful completion within our own facilities, as part of the approval procedure, components and systems are tested by independent experts. SCHWIHAG has close working relationships with testing and research institutes such as the Technical University of Munich and the Technical University of Dresden.



**TARGET FOCUSED
RESEARCH AND
DEVELOPMENT ARE
HIGH ON OUR AGENDA.**



SCHWIHAG HAS AN ISO 9001-2000 CERTIFIED QUALITY MANAGEMENT SYSTEM AND HAS BEEN A Q1 SUPPLIER FOR DEUTSCHE BAHN AG FOR MANY YEARS.

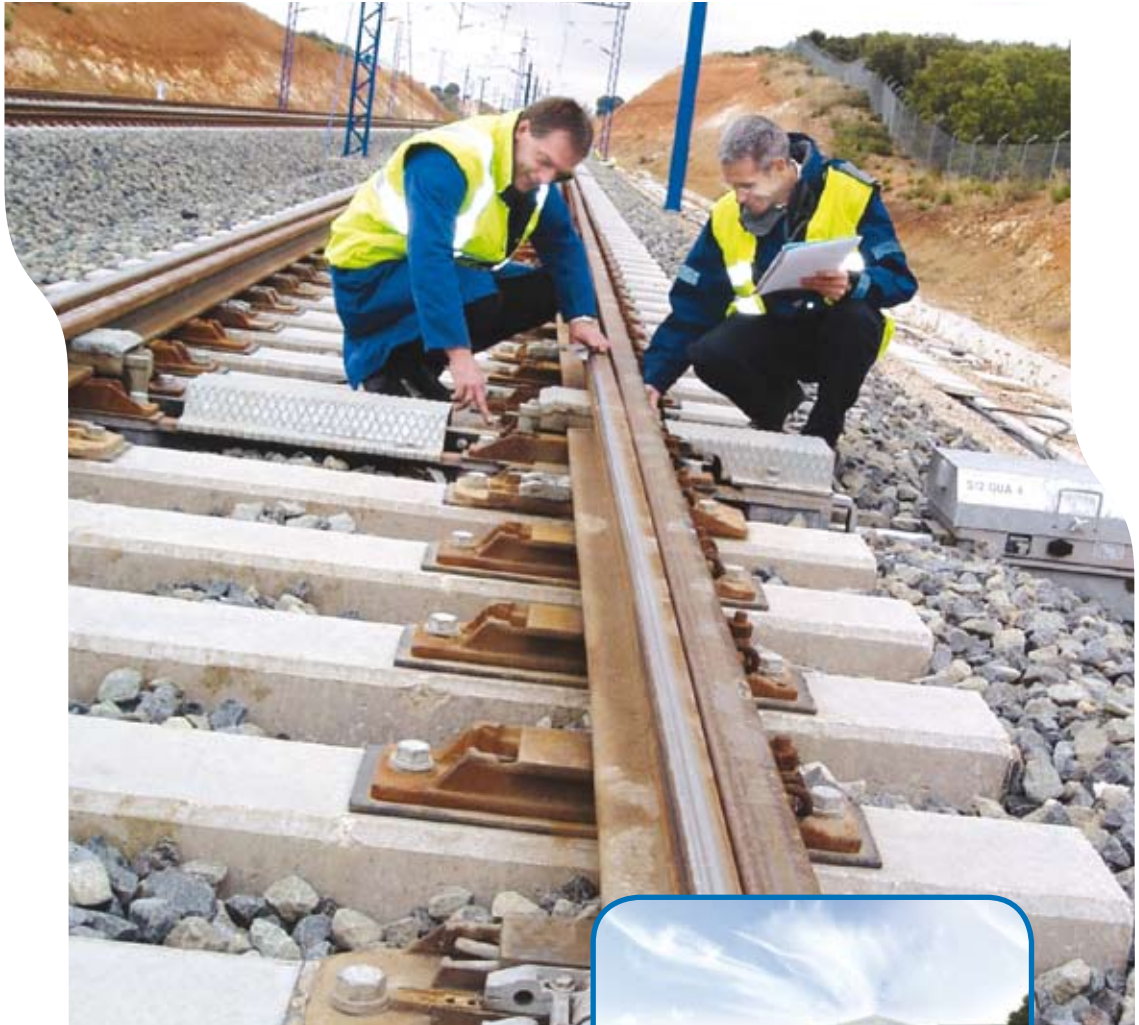
Production, quality and logistics

Our clients are guaranteed high quality products conforming to the following criteria:

- :: careful selection of appropriate, highly durable materials
- :: optimised production process in relation to quality, flexibility and use of resources (manpower, material, energy efficiency)
- :: permanent supervision of the production process and product data in compliance with international standards or as specified by our clients

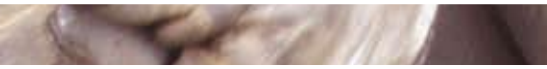
SCHWIHAG has an ISO 9001-2000 certified quality management system and has been a Q1 supplier for Deutsche Bahn AG for many years.

SCHWIHAG'S production know-how and logistic processes ensure that your needs can be quickly met, even at short notice, and that standard and customised products are delivered on time wherever you are.



**OUR CLIENTS BENEFIT FROM
OUR EXTENSIVE KNOWLEDGE
OF LOW MAINTENANCE
COMPONENTS AND SYSTEMS
FOR TRACK AND SWITCH
ASSEMBLIES.**





SERVICE AND CONSULTING

In relation to:

- :: quality
- :: strength, durability and
- :: reliability

our competitive product range guarantees to meet the growing demands of railway traffic:

- :: faster speeds
- :: higher axle loads
- :: increased travel comfort
- :: improved environmental sustainability, for example better sound/vibration insulation

Our clients benefit from our extensive knowledge of low maintenance components and systems for track and switch assemblies with:

- :: short and long distance railway lines
- :: high-speed lines
- :: heavy freight transport
- :: industrial railways
- :: metro systems above and below ground
- :: tramways

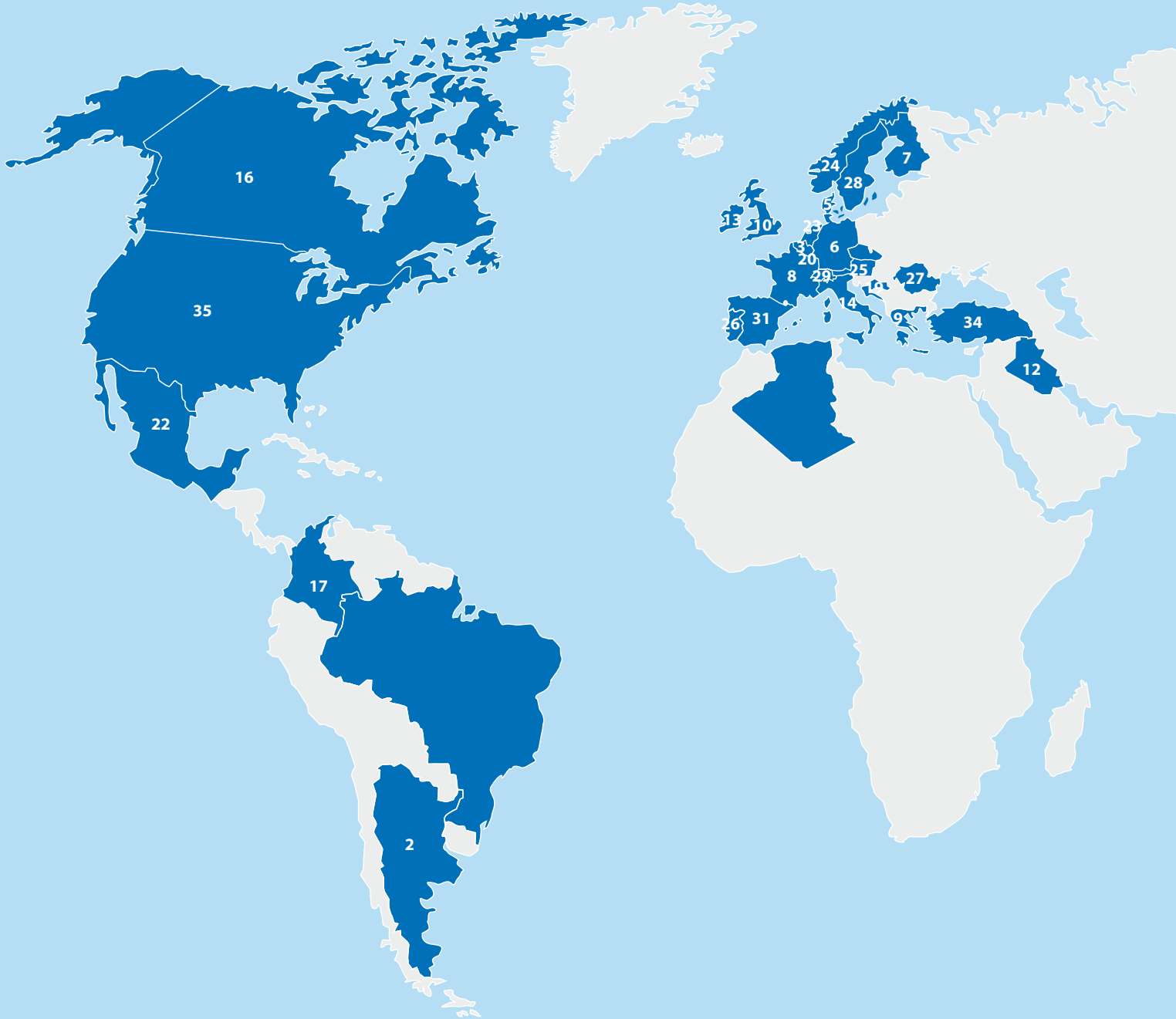
In addition to a comprehensive consultancy service when the products are introduced, we also guarantee exceptional after-sales support. We offer:

- :: training for installation and inspection
- :: technical support for modifications
- :: solutions for individual technical problems
- :: information about new products or adaptations

SCHWIHAG'S experts attend all major railway exhibitions on a regular basis where we are delighted to offer our clients detailed technical advice (Innotrans, iaf, Rail-Tech, sifer, Nordic Rail, Expo Ferroviaria, Rail Forum, Infrarail, Railtex, Rail Solution Asia and others).



SCHWIHAG PRODUCTS WORLDWIDE



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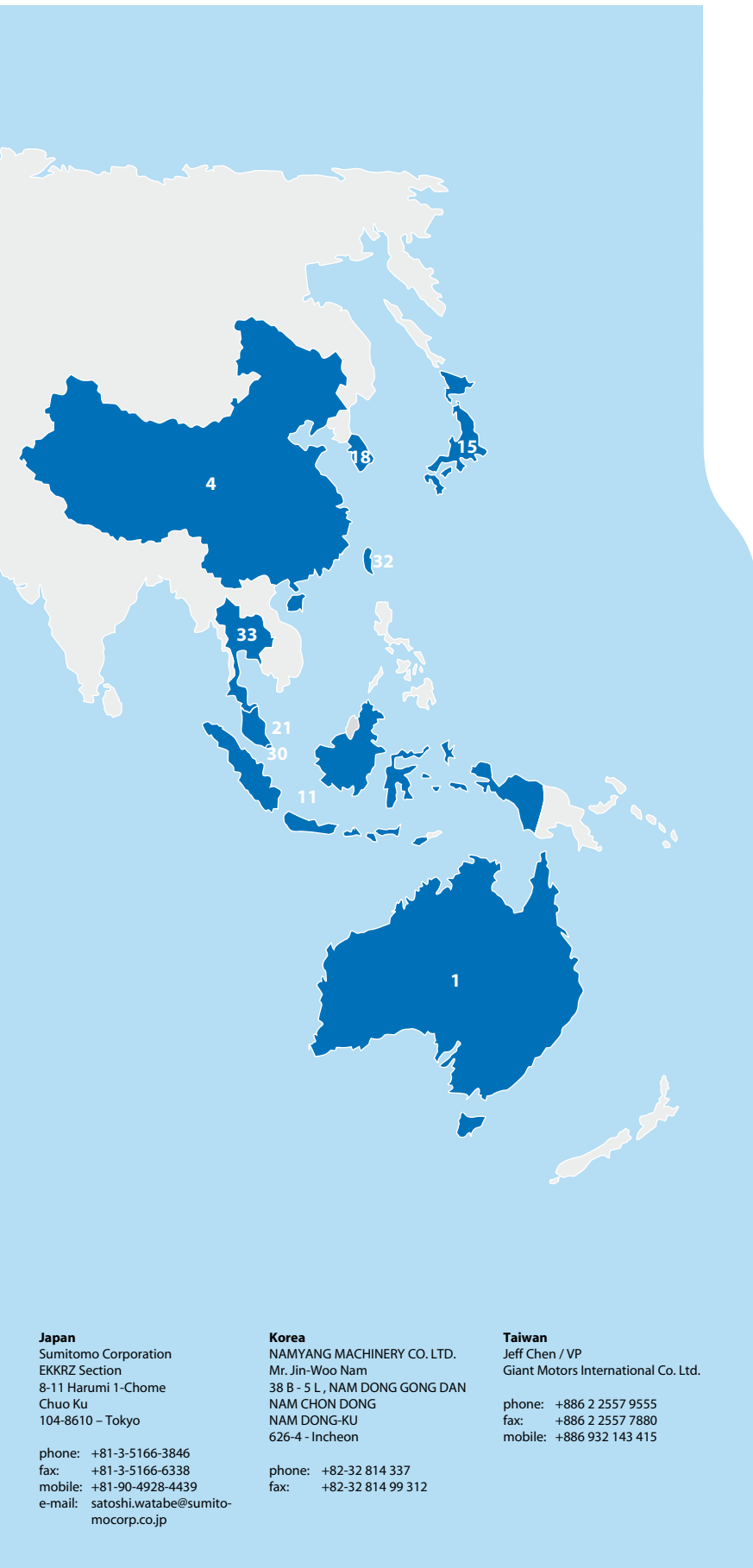
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- 1 Australia**
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Thomson, Kelly & Lewis Pty. Ltd.
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Metrovias S.A., Buenos Aires
- 3 Belgium**
Belgium State Railways, S N C B
- 4 China**
Mass Transit Railway Corporation, MTRC, Hong Kong
KCRC, Hong Kong
Light Rail, Hong Kong
China Railway Shanhaiguan Bridge Group
China Railway Turnout & Bridge Inc. – Baoji
China Railway Track Systems Group – Zhuzhou
- 5 Denmark**
Danish State Railways, D S B (Banestyrelsen)
Metro Kopenhagen
Sportek/Kontek – Horsens
- 6 Germany**
Deutsche Bahn AG, DB AG
Deutsche Bahn (DB) – Berlin
Berliner Verkehrs-Betriebe (BVG)
Häfen und Güterverkehr Köln AG
Kölner Verkehrsbetriebe – KVB
VAG Verkehrs-Aktiengesellschaft Nürnberg (VAG)
Dresdner Verkehrsbetriebe AG (DVB)
Duisburger Hafen AG
Duisburger Verkehrsgesellschaft AG (DVG)
Duisburger Verkehrsbetriebe
Eisenbahn und Häfen GmbH – Duisburg
EVAG, Essen
Frankfurter Verkehrsbetriebe
Hamburger Hochbahn
Krefelder Eisenbahn
Laubag AG, Schwarze Pumpe
Münchner U-Bahn
Neuss Düsseldorf Häfen GmbH & Co. KG, Neuss
Neusser Eisenbahn – Neuss
Rheinbraun AG, Köln
RWE Power AG – Grevenbroich
S-Bahn Berlin GmbH
Schwellenwerk Stewing GmbH, Langelsheim
SHW, Wasseralfingen
Stadtwerke Frankfurt
Stuttgarter Strassenbahn
SWK Mobil GmbH (SWK)
Vattenfall Europe Mining Railway – Cottbus
Verkehrs Gesellschaft Frankfurt am Main (VGF)
Walter Spannbeton GmbH, Güsen
Rail.One GmbH, Langen
Rail.One GmbH, Coswig
Rail.One GmbH, Brandenburg
Durtrack GmbH, Möllenhagen
DW Schwellen GmbH, Güsen
DW Schwellen GmbH, Neuss
Leonhard Moll Fertigteilewerke GmbH & Co. KG, Lausig
Voestalpine BWG GmbH & Co KG, Brandenburg
Voestalpine BWG GmbH & Co KG, Butzbach
Voestalpine BWG GmbH & Co KG, Gotha
Künstler Bergbautechnik GmbH, Holzwickede
Thyssen Krupp Weichenbau GmbH, Bochum
Thyssen Krupp Weichenbau GmbH, Essen
Thyssen Krupp Weichenbau GmbH, Rosslau
Weichenbau Laeis GmbH, Trier
Schreck-Mieves GmbH, Dortmund
Schreck-Mieves GmbH, Braunschweig
- 7 Finland**
Finnish State Railways, V R
Metro Helsinki
Vossloh Cogifer Finland Oy – Teijo
- 8 France**
French State Railways, S N C F
Vossloh Cogifer SA – Reichshoffen, Paris
- 9 Greece**
Athens Metro
Hellenic Railways Organisation (OSE)
Artemi – Kiakidis, Thessaloniki
- 10 United Kingdom**
Network Rail (previously British Railways BR)
London Underground, London
Metronet Rail BCV Limited – London
Tube Lines Ltd – London
Tramway Croydon, Croydon
Jarvis Rail – York
Amey Colas – London
Amey Rail Ltd., Surrey
Amey Railways Ltd., Wiltshire
Babcock Rail (Previously First Engineering Limited) – Blantyre
Balfour Beatty Rail Track Systems Ltd., BBRS, Sandiacre, Nottingham
Balfour Beatty Rail Track Systems Ltd., BBRS, Beeston, Nottingham
Balfour Beatty Rail Infrastructure Services – London
VAE Baileyfield, Edinburgh
Corus Cogifer, Scunthorpe

11 **Indonesia**

Indonesian Railway Public Corporation (Permuka)

12 **Iraq**

Iraqi Republic Railways

13 **Ireland**

Irish State Railways, I R, Dublin

14 **Italy**

Italian State Railways, FS, Rom

15 **Japan**

EJR

Tekki

16 **Canada**

Canadian National – CN

Calgary Transit

Metro Vancouver

Safetran Canada Inc. – Winnipeg MB

The city of Edmonton

TTC, Toronto Transit Commission

17 **Columbia**

Metro de Medellín

18 **Korea**

Korea High Speed Rail Construction (KHRC)

Teagu Subway Agency

Kangwon Railtech Co. Ltd., Seoul

19 **Croatia**

Prereg Proizvodnja – Regeneracija d.o.o. – Zagreb

20 **Luxembourg**

Luxembourg State Railways, C F L

KIHN, S.A. – Rumelange

ARBED, Differdange

Soluxtrafer, Rodange

21 **Malaysia**

Express Rail Link – Kuala Lumpur

22 **Mexico**

Ferrocarril Mexicano

23 **Netherlands**

Amsterdam Public Transport Company, GVB

Dutch State Railways, N S

Kloos Kinderdijk, Kinderdijk

Wissel Bouw Bedrijf B.V.

24 **Norway**

Norwegian State Railways, N S B

Oslo Sporveier, Oslo

25 **Austria**

VAE AG, Zeltweg

Linz AG, Linz

26 **Portugal**

Portuguese State Railways, C P, Lisbon

Metro Lisbon, ML

Futrifer SA, Abrantes

27 **Romania**

Romanian State Railways, SNCFR, Bucharest

28 **Sweden**

Bankverket (Schwedische Staatsbahn, S J)

Stockholm Commuter Rail, SL

Vossloh Nordic Switch Systems AB – Ystad

Vossloh Nordic Switch Systems AB, Örebro

29 **Switzerland**

Appenzeller Bahnen

Basler Verkehrsbetriebe

Berner Oberlandbahnen, Interlaken

B L S – Bern

Chemin de Fer LEB, Echallens

Rhätische Bahn AG, Chur

Schweizerische Bundesbahn – SBB Bern

Städtische Verkehrsbetriebe Bern

30 **Singapore**

Metro Singapore, SMRT

31 **Spain**

ADIF Administrador de Infraestructuras Ferroviarias – Madrid

Spanish State Railways, RENFE

Metro Madrid

32 **Taiwan**

Taipei Rapid Transit Corporation TRTC

33 **Thailand**

China Railway Construction Co. Ltd., CRCC, Bangkok

34 **Turkey**

Metro Istanbul

TCDD, Türkiye Cumhuriyeti Devlet Demiryolları

35 **USA**

Metro Baltimore

Metro Los Angeles LA

Metro North, New York

New Jersey Transit

Port Authority Trans-Hudson Corporation, PATH

Union Pacific Railroad, Omaha

Burlington Northern BNSF, Texas

Amtrack

Sacramento Regional Transit

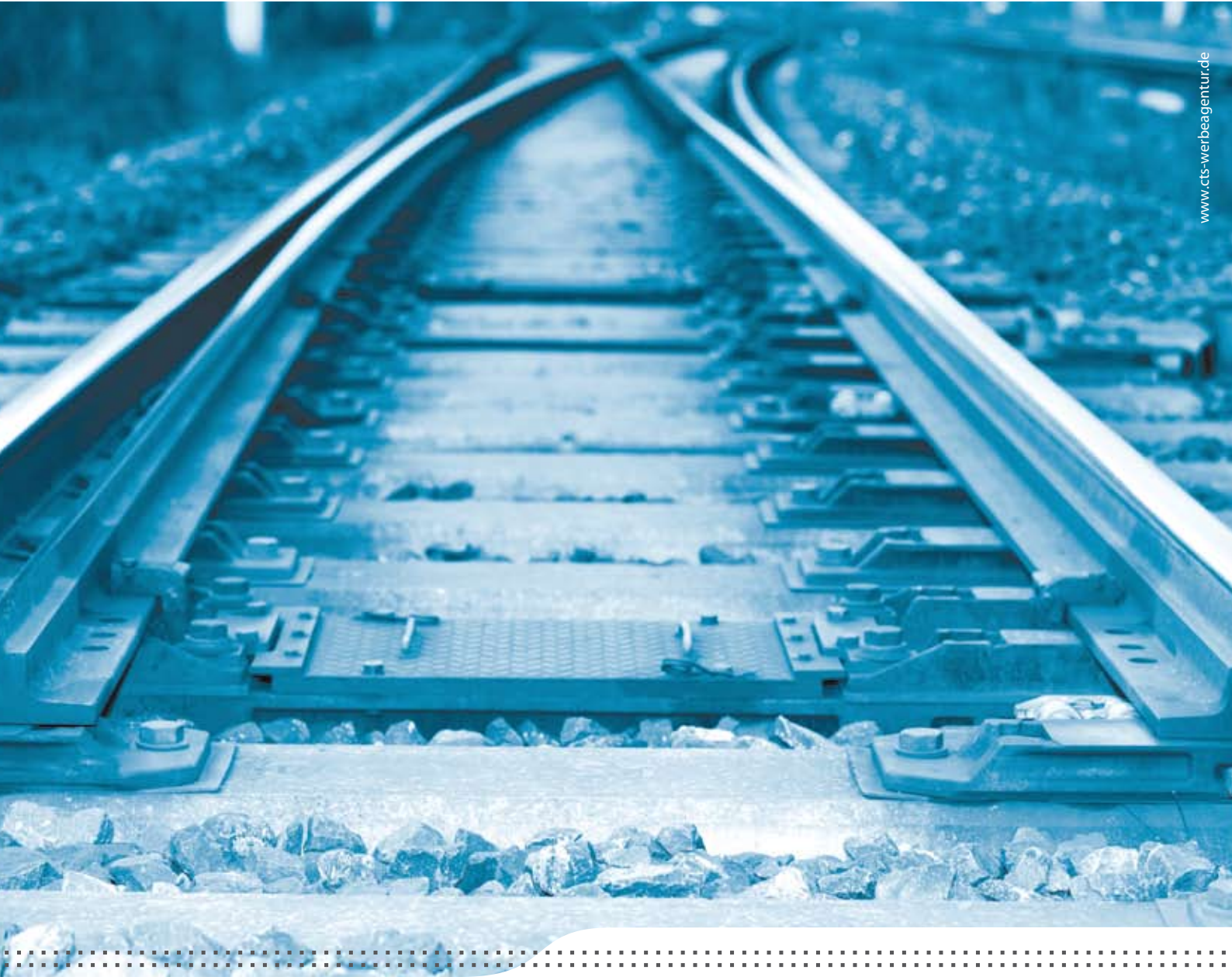
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